INSTALLATION INSTRUCTIONS TCHDRND1

D TRU**Close** ROUND

Some important points concerning the installation of 'ROUND-POST HINGES':

- Note that each hinge has <u>five</u> different-sized adaptors to fit various diameters of posts or gate frames.
- The adaptors in this pack fit the following diameters:

GATES (to fit the small side of the hinge): 13/8", 15/8" (35 & 41mm)

POSTS (to fit the large side of the hinge): $1^{7}/8^{4}$ and 2^{4} , $2^{3}/8^{4}$, $2^{7}/8^{4}$ (48-51, 60 & 73mm)

- Wherever possible, keep the "adjustable end" of the hinge (indicated by screw endcap) facing up for ease of tension adjustment.
- The hinges should be installed as far apart vertically as is practical.

Tools required: Electric drill/cordless drill, ³/16" (4.8mm) & ⁵/32" (4mm) drill bits, Phillips No. 2 screwdriver (hand & power), ⁵/16" hex-head driver and large slot-head screwdriver.

Procedure

In preparation for installation of the hinges, choose the appropriate round-post adaptors by placing them onto the post to determine the correct fit. Each adaptor should fit neatly around the diameter of the gate and the post. Discard unwanted adaptors.

- 1. Insert the adaptors for the gate frame into the rear of the hinges, ensuring the location 'lugs' at the rear of the adaptors fit snugly into the hinges.
- 2. Take the hinges and align/position them onto the gate to suit the style of latch used (see Diagrams A & B).
- **3.** Take the hex-shaped screws (12g-24x25mm) and secure the hinges to the gate. A pilot hole of $^3/16"$ (4.8mm) will be required. Note the need for hinge vertical alignment (level), as shown in Diagram C. The wafer-head screws (10g-24x22mm) for the side-fixing legs are to be installed once the gate is hung.
- 4. Insert the post adaptors into the rear of the hinges.
- **5.** Take the gate and locate it into the desired position/height. You may need to prop up and support the gate temporarily during installation.
- **6.** Ensuring the gate is correctly aligned with the fence (see Diagrams A & B), take the remaining hex-head screws and secure the hinges (the gate) to the post. Again, pilot hole of ³/16" (4.8mm) will be required.



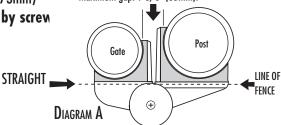
- **7.** Open the gate sufficiently to allow installation of the screws for the side-fixing legs. Note there are four screws remaining for each hinge. A pilot hole of ⁵/₃₂" (4mm) will be required.
- **8.** Adjust tension: Remove the endcap at the "adjustable" end of the hinge. Use the large slot-head screwdriver to depress and turn the internal spring-loaded adjustor counter-clockwise. Hold the desired tension and allow to rise back into retention sleeve. Replace endcap.

The gate is now ready for use. Ensure the gate cannot swing beyond 180° through the line of the fence by installing a latch or 'gate stop'.



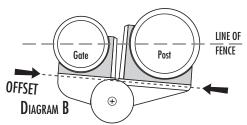
Minimum gap between hinge post and gate: 3/4" (19mm).

Maximum gap: 1-3/8" (35mm).



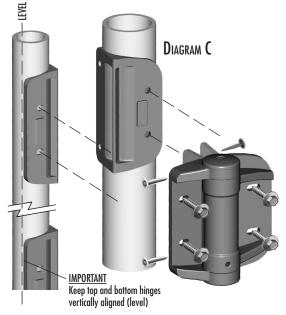
FLUSH-MOUNTED LATCHES

Maintain 180° alignment during installation to ensure accurate, reliable closure.



CENTER-MOUNTED LATCHES

The hinge can be offset slightly to help align the latch in the middle of the latch post.





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MAINTENANCE & REQUIREMENTS:

- Always use two ROUND-POST HINGES on any one gate.
- Ensure the gate does not swing beyond 180°.
 Each hinge must have equal tension at all times.
- Remove all other types of hinges and self-closing devices.
- Do not lubricate these hinges with petroleum-based lubricants. Use only powdered graphite.
- Never remove ROUND-POST HINGES from gate until spring tension is released.
- Do not physically alter hinge bodies by cutting, milling, machining or grinding any part.
- For safety, remove protruding bolts/screws after installation by cutting, grinding and/or filing.

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